Non - Transferable

TEST REPORT

C	D	0	C	O	1589

Date: 03.09.2019

1.	Name & Address of Customer	M/s. Fogmaker International AB P.O. Box: 8005, Sandvagen 4, Vaxjo - 35245, Kronobergs län, Sweden
2.	Customer's Reference	IOCS Registration No. 66372
3.	Description of Device under Test (DUT)	Fire Detection And Suppression System (FDSS) Name of the Manufacturer : M/s. Fogmaker International AB Trade Name/Model : Fogmaker FDSS acc. to AIS-135 Part No. (For Assembly) : 33*-AIS135 Drawing Nos. : Appendix-A , Appendix-B & Appendix - C Applicable Vehicle Category : Buses
4.	Date of Receipt of sample	NA
5.	Condition of Sample	*No physical damage observed.*
6.	Test Objective	To conduct test on Fire Detection and Suppression System (FDSS) as a component as mentioned at Sr. No. 3.0 above as per AIS-135 : 2016.
7.	Test Method	AIS 135:2016
8.	Functional Verification	No functional verification is required
9.	Test Procedure/Test Conditions	Please refer Annexure-II for test procedures.
10.	Date of performance of Test	26.04.2019
11.	Test Results/Test Observations	Please refer Annexure-II for Test Results/Test Observations, and photograph of test set up.
12.	Conclusion	The test component as mentioned above in Sr. No. 3.0, met all the applicable requirements of AIS-135 : 2016.The detailed component specifications are mentioned in Annexure I and The Test Procedure, Test Results & Test Set-up Photographs are given at Annexure II

Note: This FDSS Test on Component Level as per AIS 135:2016 was witnessed by Mr. Mayank Bansal, ICAT at M/s. RISE, Sweden on 26.04.2019.

Prepared By	Checked By		Approved By	
MAYANK BANSAL	AMIT KARWAL		PAMELA TIKKU	Page 1 of 15 + Dwg. (12) [66372]
Deputy Manager	Asst. General Manager		Sr. General Manager	

Annexure – I

(A) Detailed Specifications:

Sr. No.	Technical Specifications	Description
1	Make (Trade Name of Manufacturer)	**M/s. Fogmaker International AB** (Trade Name : Fogmaker FDSS acc. to AIS-135)
2	Type/General Description	FIRE DETECTION AND SUPPRESSION SYSTEM (FDSS) FOR BUSES AS A COMPONENT
3	Type of fire detector (s) used	Loss of pressure Tube (Tube pressurized to 16.5 bar Nitrogen type)
4	Name and address of manufacturer of the Fire detector (Temperature & Length)	M/s Rotarex Inc North America ,Westmoreland Technology Park 1,221 Westec Dr. MT. Pleasant PA 15666-2761. (190°C & 08 meters)
5	Description of the device or sketch showing location relevant dimensions of fire detector	Appendix A (Fire Detector Layout) (Attached)
6	Devices provided additionally Acoustic or visual. If visual, Duration and type of optical signal.	i) Acoustic Signal (Buzzer Make:- Kingstate Electronics , Model No. – KPE-260 (85 dB) ii) Visual signal (Blinking Red Light) iii) Fault Signal (Constant Yellow Light)
7	Extinguishing Agent (make and type)	M/s Fogmaker (Fogmaker-35) **(Water Mist (AFFF Foam))**
8	Mass of Extinguishing Agent	15.6 Kg (02 Cylinders of 7.8 Kg each)
9	Type of Discharge point (s.)	**Nozzle Discharge Rate: 1.2 lt./min. at 30 bar, Cone angle= 88° Appendix B (Nozzle Layout/Co-ordinates)**
10	Length of Discharge Pipe	Total Pipe Consumption – 12948 mm (Appendix B & Appendix C attached for detailed description)
11	Number of Discharge Points (s)	Spray Nozzles - 18 Nos.

Annexure – I (Contd....)

(A) Detailed Specifications:

Sr. No.	Technical Specifications	Description
12	Type of propellant gas, if applicable	Nitrogen
13	Pressure of propellant gas	105 bar
14	Minimum operation temperature	-10°C
15	Details of pipes and fittings	Length of Hoses – 2.5 + 2.0 meters ID – Ø6.5 mm OD – Ø13.5mm (Appendix B attached for detailed description)
16	Detailed description, layout drawings and installation manual of the fire detection & suppression system and its components	Appendix – A (Linear Heat Detector Layout) (attached) Appendix – B & Appendix - C (Suppression system Layout) (attached)
17	Test report no. Complying to FM/UL standard for each supplier.	20160322-S35703
18	Make of Control Panel & Address	M/s. Fogmaker International AB P.O. Box: 8005, Sandvagen 4, Vaxjo - 35245, Kronobergs län, Sweden

Annexure – II

1.0 TEST REQUIREMENTS, RESULTS & OBSERVATIONS (as per Annex V of AIS135:2016) :

Clause No.	Description	Test Results/ Observations	Remarks
1.0	**SPECIFICATIONS :**		
1.1	Fire detection & suppression system (FDSS) conforming to this standard shall comply with the requirements of high fire load, low fire load, high fire load with fan and re-ignition described in Appendix 1 as per Annexure V of AIS-135 : 2016.	Refer Table (A),(B),(C) & (D) for Results	Complied
1.2	The test apparatus, test fires and general test conditions are described in Appendix 1 of AIS-135 : 2016.	-	Complied
2.0	**HIGH FIRE LOAD :**		
2.1	The high fire load test shall be conducted in accordance with Appendix 2 of AIS-135 : 2016.	Refer Table (A) for results	Complied
2.2	The detector/s will be mounted in the engine compartment in such a manner that there will be line of sight to at least one detector from any point surrounding the engine, in order to ensure optimal coverage of threats of fire liable to break out in the engine compartment.	-	Complied
2.3	The installation of the detectors will prevent mechanical damage that is liable to disrupt the operation thereof.	-	Complied
2.4	The command and control system will be mounted outside of the engine compartment, if possible.	-	Complied
2.5	The manual means of activation and warning will be positioned in the vicinity of the driver's dashboard, in such a manner that the driver will be able to see, hear and activate them, and such will be connected to the command and control system of the extinguishing system	-	Physical Verification on the Bus to be taken by Vehicle/Bus Body Building Manufacturer
2.6	The fire shall be detected and warning signal shall be activated within 10 seconds after ignition.	Refer Table (A) for Results (06 seconds)	Complied
2.7	The test shall be conducted with the extinguishing agent and the propellant gas vessel or the suppression agent generator cooled to the minimum operating temperature ("0" degrees celsius) for the fire suppression system, as declared by the manufacturer.	Before Test extinguishing cylinders cooled till -10 deg. C	Complied

Prepared By		Checked By	
MAYANK BANSAL	INTERNATIONAL CENTRE FOR AUTOMOTIVE TECHNOLOGY ICAT MANESAR	AMIT KARWAL	Page 4 of 15
Deputy Manager		Asst. General Manager	

C	D	0	C	O	1589

Date: 03.09.2019

Annexure – II (contd..)

Clause No.	Description	Test Results/ Observations	Remarks
2.8	The fires shall be fully extinguished, either, in the minute after activation or upon end of the discharge of the suppression system.	Refer Table (A)	Complied
2.9	The test is considered passed either after success at first attempt or at two of three attempts in a case when first of these attempts fails.	Success Achieved in 1st Attempt Refer Table (A)	Complied
3.0	**LOW FIRE LOAD :**		
3.1	The low fire load test shall be conducted in accordance with Appendix 3.	Refer Table (B) for Results	Complied
3.2	The detector/s will be mounted in the engine compartment in such a manner that there will be line of sight to at least one detector from any point surrounding the engine, in order to ensure optimal coverage of threats of fire liable to break out in the engine compartment.	-	Complied
3.3	The installation of the detectors will prevent mechanical damage that is liable to disrupt the operation thereof.	-	Complied
3.4	The command and control system will be mounted outside of the engine compartment, if possible.	-	Complied
3.5	The manual means of activation and warning will be positioned in the vicinity of the driver's dashboard, in such a manner that the driver will be able to see, hear and activate them, and such will be connected to the command and control system of the extinguishing system.	-	Physical Verification on the Bus to be taken by Vehicle/Bus Body Building Manufacturer.
3.6	The fire shall be detected and warning signal shall be activated within 10 seconds after ignition.	Refer Table (B) for Results (07 Seconds)	Complied
3.7	The test shall be conducted with the extinguishing agent and the propellant gas vessel or the suppression agent generator cooled to the minimum operating temperature ("0" degrees celsius) for the fire suppression system, as declared by the manufacturer.	Before Test extinguishing cylinders cooled till -10 deg. C	Complied
3.8	The fires shall be fully extinguished either in the minute after activation or upon end of the discharge of the suppression system.	Refer Table (B)	Complied

Prepared By		Checked By	
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Deputy Manager		Asst. General Manager	

C	D	0	C	O	1589

Date: 03.09.2019

Annexure – II (contd..)

Clause No.	Description	Test Results/ Observations	Remarks
3.9	The test is considered passed if success was achieved at the first attempt or at two of three attempts in a case when first of these attempts fails.	Success Achieved in 1st Attempt Refer Table (B)	Complied
4.0	**HIGH FIRE LOAD WITH FAN :**		
4.1	The high fire load test with fan shall be conducted in accordance with Appendix 4.	Refer Table (C) for results	Complied
4.2	The detector/s will be mounted in the engine compartment in such a manner that there will be line of sight to at least one detector from any point surrounding the engine, in order to ensure optimal coverage of threats of fire liable to break out in the engine compartment.	-	Complied
4.3	The installation of the detectors will prevent mechanical damage that is liable to disrupt the operation thereof.	-	Complied
4.4	The command and control system will be mounted outside of the engine compartment, if possible.	-	Complied
4.5	The manual means of activation and warning will be positioned in the vicinity of the driver's dashboard, in such a manner that the driver will be able to see, hear and activate them, and such will be connected to the command and control system of the extinguishing system	-	Physical Verification on the Bus to be taken by Vehicle/Bus Body Building Manufacturer.
4.6	The fire shall be detected and warning signal shall be activated within 10 seconds after ignition.	Refer Table (C) for results (07 Seconds)	Complied
4.7	The test shall be conducted with the extinguishing agent and the propellant gas vessel or the suppression agent generator cooled to the minimum operating temperature ("0" degrees celsius) for the fire suppression system, as declared by the manufacturer.	Before Test extinguishing cylinders cooled till -10 deg. C	Complied (Cooled to -10°C)

Prepared By		Checked By	
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Deputy Manager		Asst. General Manager	Page 6 of 15

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Annexure – II (contd..)

Clause No.	Description	Test Results/ Observations	Remarks
4.8	The fires shall be fully extinguished either in the minute after activation or upon end of the discharge of the suppression system.	Refer Table (C)	Complied (02:07)
4.9	The test is considered passed if success was achieved at the first attempt or at two of three attempts in a case when first of these attempts fails.	Success Achieved in 1st Attempt (Refer Table (C).	Complied (In I st attempt)
5.0	**Re-ignition test :**		
5.1	The re-ignition test shall be conducted in accordance with Appendix 5.	Refer Table (D) for Results	Complied
5.2	The fire shall be fully extinguished and no re-ignition shall occur 45 seconds after the extinguishing of the fire.	(No re-ignition occurred 45 sec after the extinguishing of fire)	Complied
5.3	The test is considered passed either if success was achieved at the first attempt or at two of three attempts in a case when first of these attempts fails.	Success achieved in first attempt	Complied

C	D	0	C	O	1589

Date: 03.09.2019

Annexure – II (contd..)

Table (A) **High Fire Load Scenario (as per Appendix 2) :**

TIME REQUIRED (mm:ss)	ACTION	OBSERVATION / ACTUAL TIME RECORDED (mm:ss)	TEST RESULT
00:00*	Start Igniting	Ignited Fire	Complied (In IST attempt)
00:10*	Alarm should have activated	Alarm Activated (00:06)	
01:20*	Ignition complete	Complied(01:20)	
01:50*	Start of Diesel Spray	Diesel Spray Started (01:50)	
02:00*	Manual activation of suppression system	Activated Suppression System (02:00)	
02:30*	FDSS should have suppressed the fire	Fire Extinguished (02:07)	

Table (B) **Low Fire Load Scenario (as per Appendix 3) :**

TIME REQUIRED (mm:ss)	ACTION	OBSERVATION / ACTUAL TIME RECORDED (mm:ss)	TEST RESULT
00:00*	Start Igniting	Ignited Fire	Complied (In IST attempt)
00:10*	Alarm & fire suppression should have activated automatically	Alarm activated in 00:07 and suppression system activated automatically	

mm= minutes, ss=seconds.

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Annexure – II (contd..)

TIME REQUIRED (mm:ss)	ACTION	OBSERVATION / ACTUAL TIME RECORDED (mm:ss)	TEST RESULT
00:00*	Start Igniting	Ignited Fire	Complied (In IST attempt)
00:10*	Alarm should have activated	Alarm Activated (00:07)	
01:00*	Ignition complete	Complied(01:00)	
01:30*	Start the Fan (Air Flow- 1.5 m^3/sec)	Fan Started (01:30)	
02:00*	Manual activation of suppression system	Suppression System Activated (02:00)	
02:30*	FDSS should have suppressed the fire	Fire Extinguished (02:06)	

Table (C) High Fire Load Scenario with Fan (as per Appendix 4) :

TIME REQUIRED (mm:ss)	ACTION	OBSERVATION / ACTUAL TIME RECORDED (mm:ss)	TEST RESULT
00:00*	Start Igniting	Ignited Fire	Complied (In IST attempt)
00:10*	Alarm should have activated	Alarm Activated (00:07)	
01:00*	Ignition complete	Complied(01:00)	
01:30*	Start the Fan (Air Flow – 1.5 m^3/sec)	Fan Started (01:30)	
01:45*	Start of diesel spray	Diesel Spray Started (01:45)	
02:00*	Manual activation of suppression system	Suppression System Activated (02:00)	
02:30*	FDSS should have suppressed the fire	Fire Extinguished (02:09)	

mm= minutes, ss=seconds.

C	D	0	C	O	1589

Date: 03.09.2019

Annexure – II (contd..)

Table (D) Re – Ignition Scenario (as per Appendix 5) :

TIME REQUIRED (mm:ss)	ACTION	OBSERVATION / ACTUAL TIME RECORDED (mm:ss)	TEST RESULT
Prior to test	Pre - Heat Tube (as per clause no. 3.4.6 of Appendix 1.)	Complied	Complied (In IST attempt)
00:00*	Predefined temperatures are reached	Test Started once the Pre-defined temperatures are reached	
00:30*	Start oil dripping	Oil Dripping started (00:30)	
00:45*	FDSS should have activated suppression system & suppressed the fire	FDSS was activated and Fire Extinguished. No Re-Ignition Occurred 45 seconds after the Extinguishing of Fire. (00:45)	

mm= minutes, ss=seconds.

C	D	0	C	O	1589

Date: 03.09.2019

Annexure – II (contd..)

Test Set-up Photographs (Engine Mock-up)

FRONT VIEW

SIDE and REAR VIEW

Prepared By		Checked By	
MAYANK BANSAL		AMIT KARWAL	Page 11 of 15
Deputy Manager		Asst. General Manager	

C	D	0	C	O	1589

Date: 03.09.2019

Annexure – II (contd..)

Test Set-up Photographs

High Fire Load Scenario

High Fire Load with Fan Scenario

Prepared By		Checked By	
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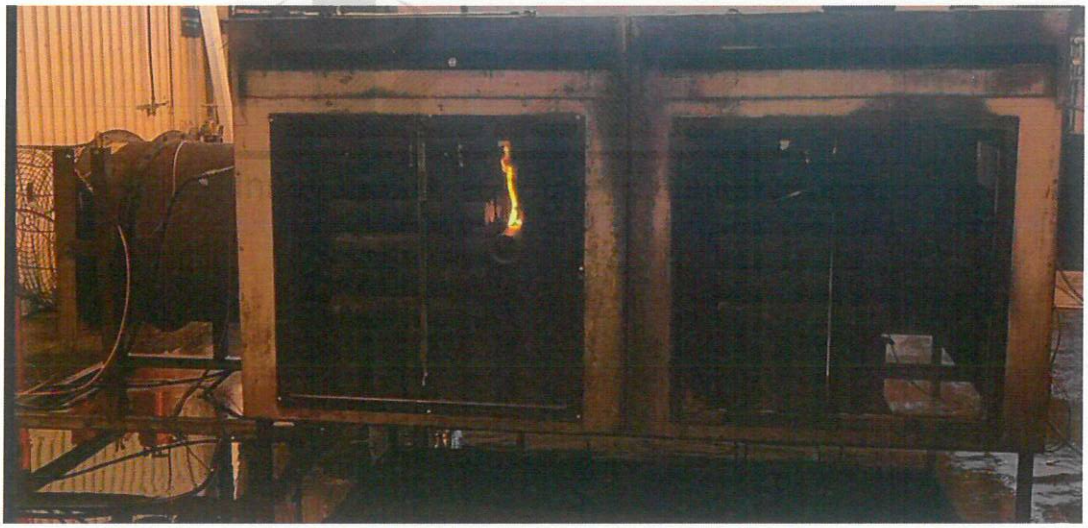
Deputy Manager		Asst. General Manager	

Annexure – II (contd..)

Test Set-up Photographs

Low Fire Load Scenario



Re-Ignition Test Scenario

Prepared By		Checked By	
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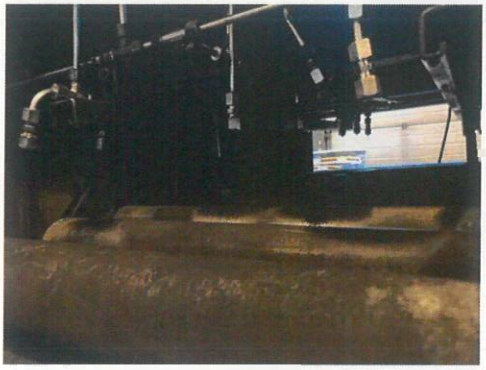
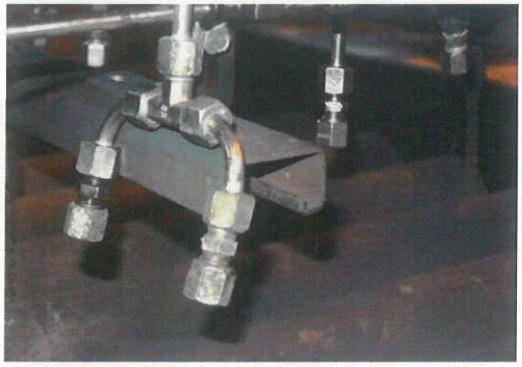
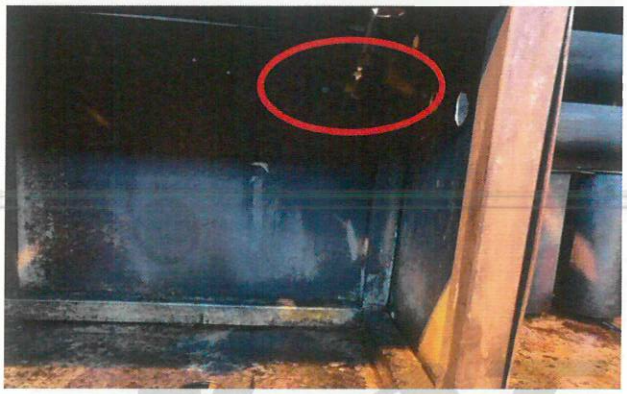
Annexure – II (contd..)

Test Set-up Photographs





Nozzles on Ceiling



Nozzle in the Box

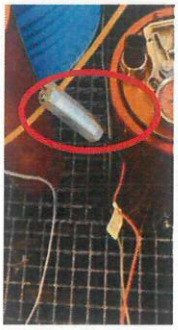
Nozzle at rear wall

C	D	0	C	O	1589

Date: 03.09.2019

Annexure – II (contd..)

Test Set-up Photographs



Control Panel (Buzzer,Activation Switch and Visual Signal

Extinguishing Agent Cooled to -10 deg. C

Detector Cable Used

Prepared By		Checked By	
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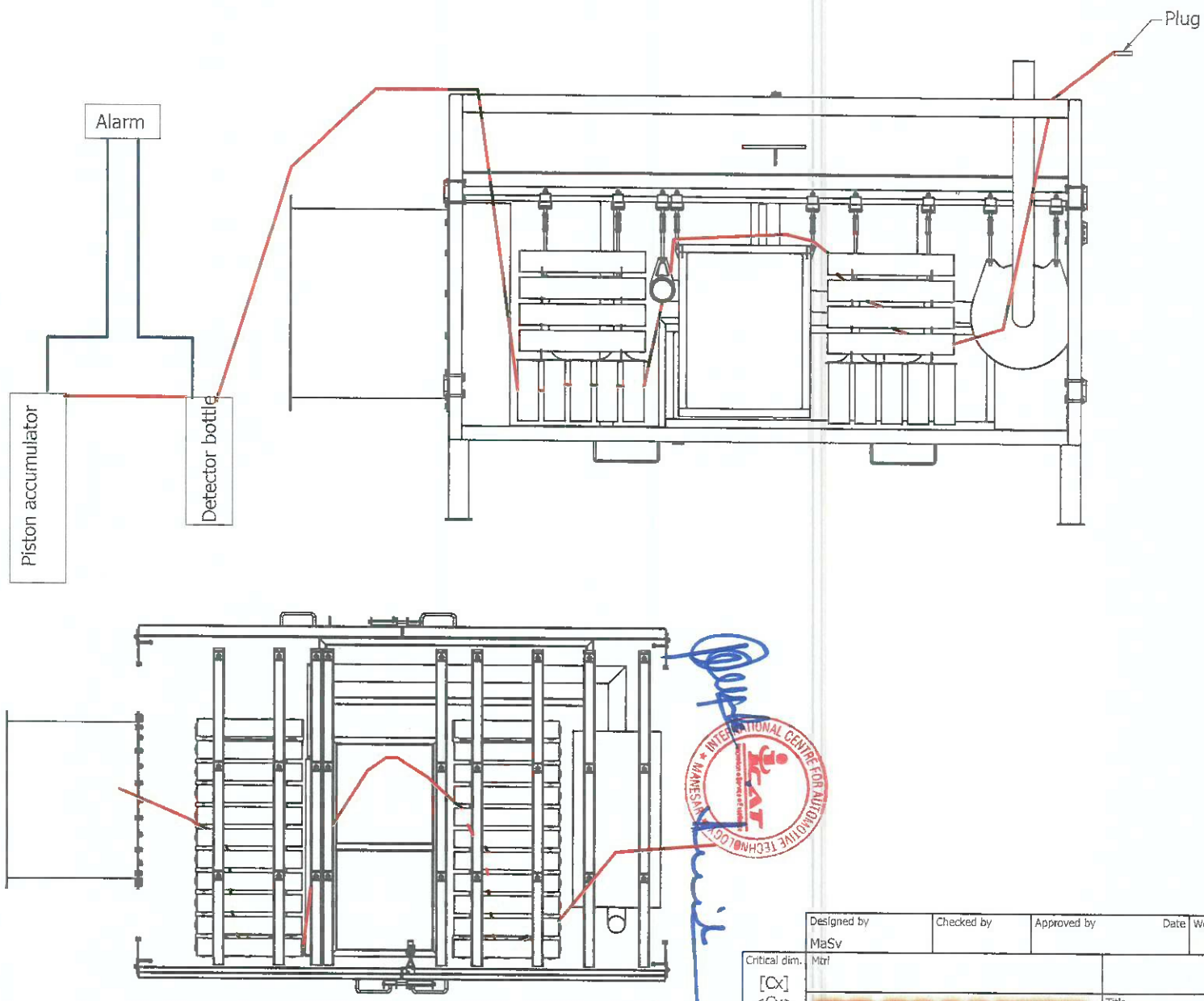
APPENDIX A



T.R.No- C00101589 dtd 03/09/19

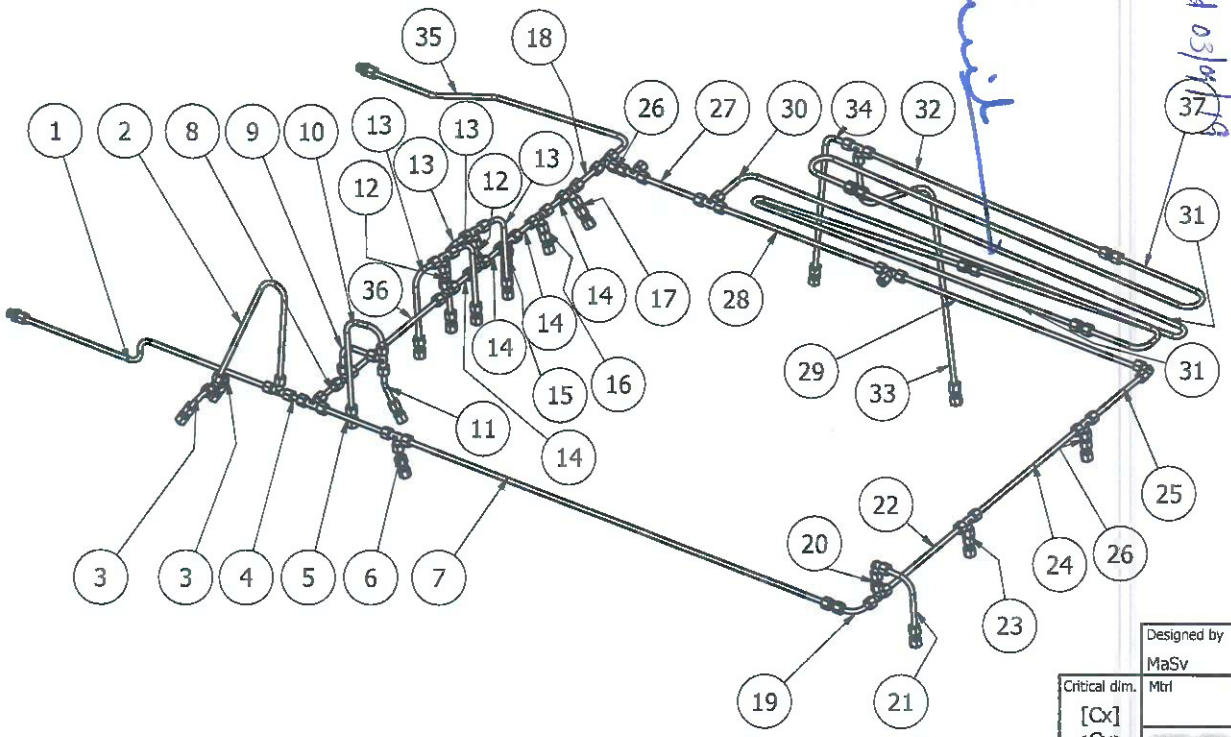
Designed by: MaSv	Checked by	Approved by	Date	Weight	Date: 2019-08-07	Projection method
Critical dim. [Cx] <Cx>	Mtrl					
Tolerances according to ISO 27[illegible]8 T1 medium	FOGMAKER INTERNATIONAL AB	Title				
0,5-3 ±0,1 | 3-6 ±0,1 | 6-30 ±0,2 | 30-120 ±0,3 | 120-400 ±0,5		Part no. Schematic AIS 135		Revision 1	Sheet 1 / 1	

APPENDIX B

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	4008	Pipe 1
2	1	4008	Pipe 2
3	2	4008	Pipe 3
4	1	4008	Pipe 4
5	1	4008	Pipe 5
6	1	4008	Pipe 6
7	1	4008	Pipe 7
8	1	4008	Pipe 8
9	1	4008	Pipe 9
10	1	4008	Pipe 10
11	1	4008	Pipe 11
12	2	4008	Pipe 12
13	4	4008	Pipe 13
14	4	4008	Pipe 14

Total pipe consumption (mm): 12948
Bending radius: 25mm
Pipe length tolerance: ±3mm
Pipe angle tolerance: ±3°

T.R.No - CD0015895 dtd 03/04/19



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
15	1	4008	Pipe 15
16	1	4008	Pipe 16
17	1	4008	Pipe 17
18	1	4008	Pipe 18
19	1	4008	Pipe 19
20	1	4008	Pipe 20
21	1	4008	Pipe 21
22	1	4008	Pipe 22
23	1	4008	Pipe 23
24	1	4008	Pipe 24
25	1	4008	Pipe 25
26	2	4008	Pipe 26
27	1	4008	Pipe 27
28	1	4008	Pipe 28
29	1	4008	Pipe 29
30	1	4008	Pipe 30
31	2	4008	Pipe 31
32	1	4008	Pipe 32
33	1	4008	Pipe 33
34	1	4008	Pipe 34
35	1	4008	Pipe 35
36	1	4008	Pipe 36
37	1	4008	Pipe 37
38	18	1503-010	Nozzle 1.2 L/min
39	1	1510	Plug
40	2	4400	Straight coupling 8x1/4"
41	21	4401	T-coupling 8x8x8
42	23	4402	Straight coupling 8x8
43	2	4409	L-coupling 8x8

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method E
MaSv		GuSt	2019-06-14		2019-05-06	

Critical dim. [Cx] <Cx>

Mtrl

Title

FOGMAKER INTERNATIONAL AB

Part no. RS SP 4912 AIS 135-1 coordinates

Revision

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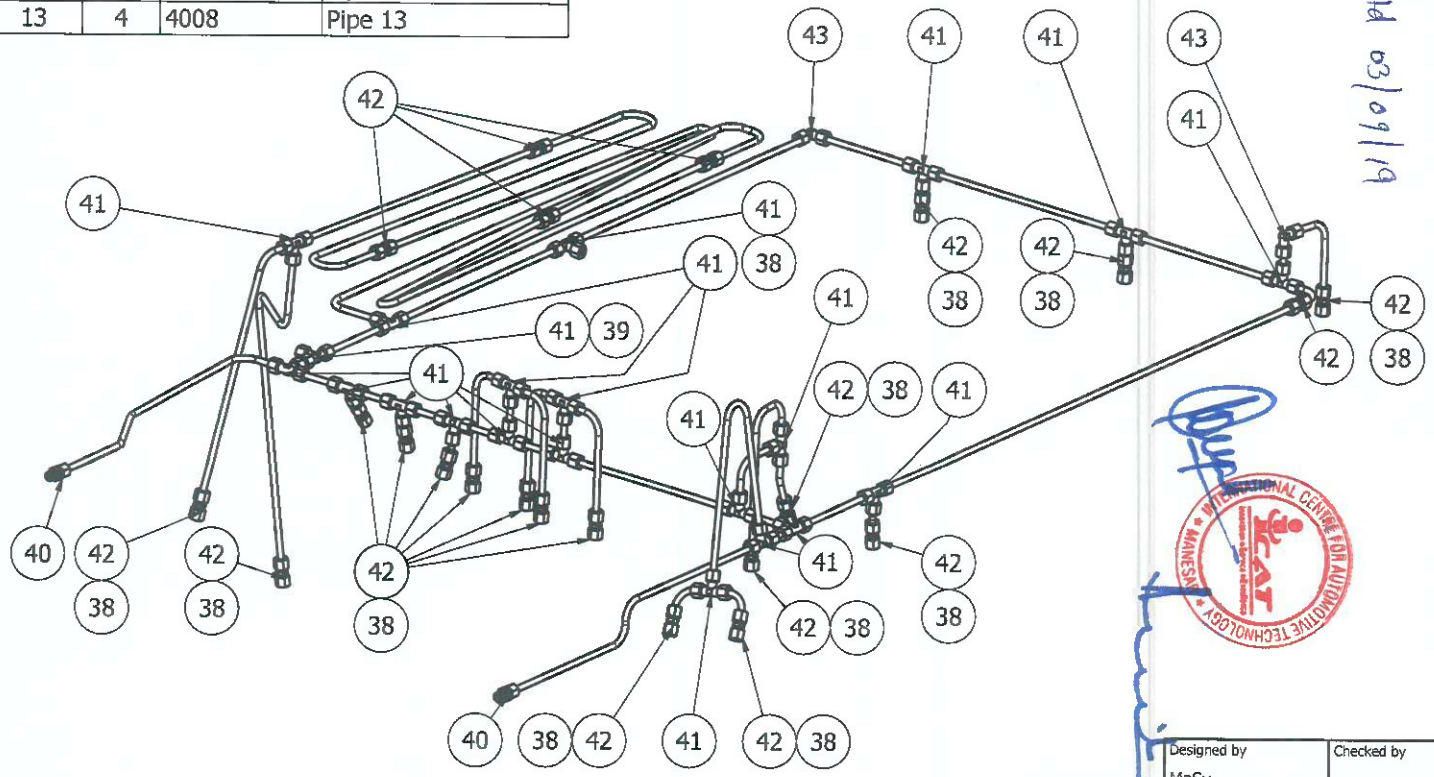
Tolerances according to ISO 2768 T1 medium				
0,5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

APPENDIX B (cont'd..)

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	4008	Pipe 1
2	1	4008	Pipe 2
3	2	4008	Pipe 3
4	1	4008	Pipe 4
5	1	4008	Pipe 5
6	1	4008	Pipe 6
7	1	4008	Pipe 7
8	1	4008	Pipe 8
9	1	4008	Pipe 9
10	1	4008	Pipe 10
11	1	4008	Pipe 11
12	2	4008	Pipe 12
13	4	4008	Pipe 13



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
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16	1	4008	Pipe 16
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18	1	4008	Pipe 18
19	1	4008	Pipe 19
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23	1	4008	Pipe 23
24	1	4008	Pipe 24
25	1	4008	Pipe 25
26	2	4008	Pipe 26
27	1	4008	Pipe 27
28	1	4008	Pipe 28
29	1	4008	Pipe 29
30	1	4008	Pipe 30
31	2	4008	Pipe 31
32	1	4008	Pipe 32
33	1	4008	Pipe 33
34	1	4008	Pipe 34
35	1	4008	Pipe 35
36	1	4008	Pipe 36
37	1	4008	Pipe 37
38	18	1503-010	Nozzle 1.2 L/min
39	1	1510	Plug
40	2	4400	Straight coupling 8x1/4"
41	21	4401	T-coupling 8x8x8
42	23	4402	Straight coupling 8x8
43	2	4409	L-coupling 8x8

T.R.No - CO0C01589 dtd 03/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method E
MaSv		GuSt	2019-06-14		2019-05-06	

Critical dim. [Cx] <Cx>

Mtrl

Tolerances according to ISO 2768 T1 medium

0,5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

FOGMAKER INTERNATIONAL AB

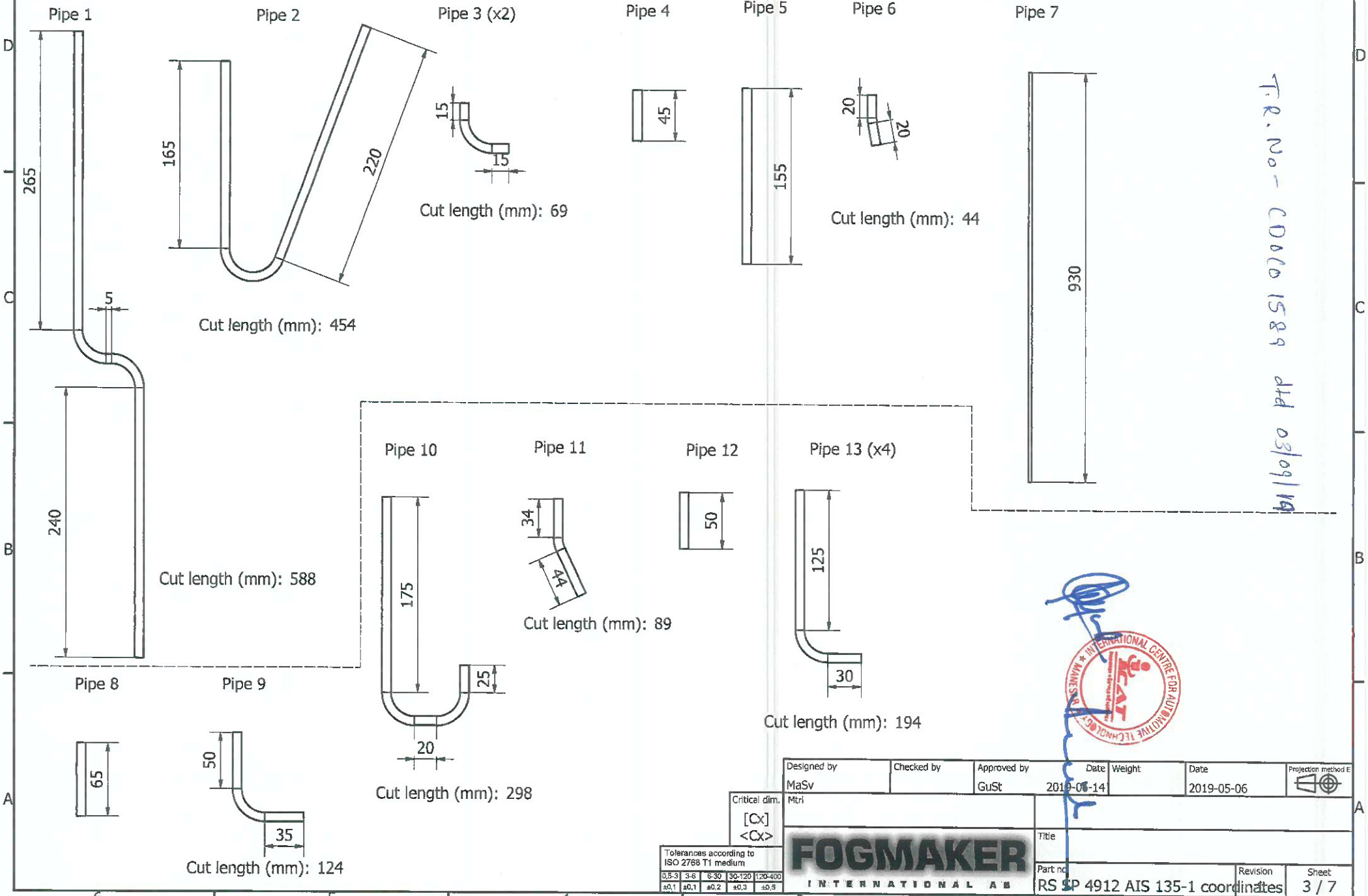
Title

Part no. RS SP 4912 AIS 135-1 coordinates

Revision

Sheet 2 / 7

APPENDIX B (Contd.--)



T.R. No - CD/LO 1589 dtd 03/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method E
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Critical dim. [Cx] <Cx>

Mtri

Tolerances according to ISO 2768 T1 medium

0,5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

FOGMAKER INTERNATIONAL AB

Title

Part no: RS SP 4912 AIS 135-1 coordinates

Revision

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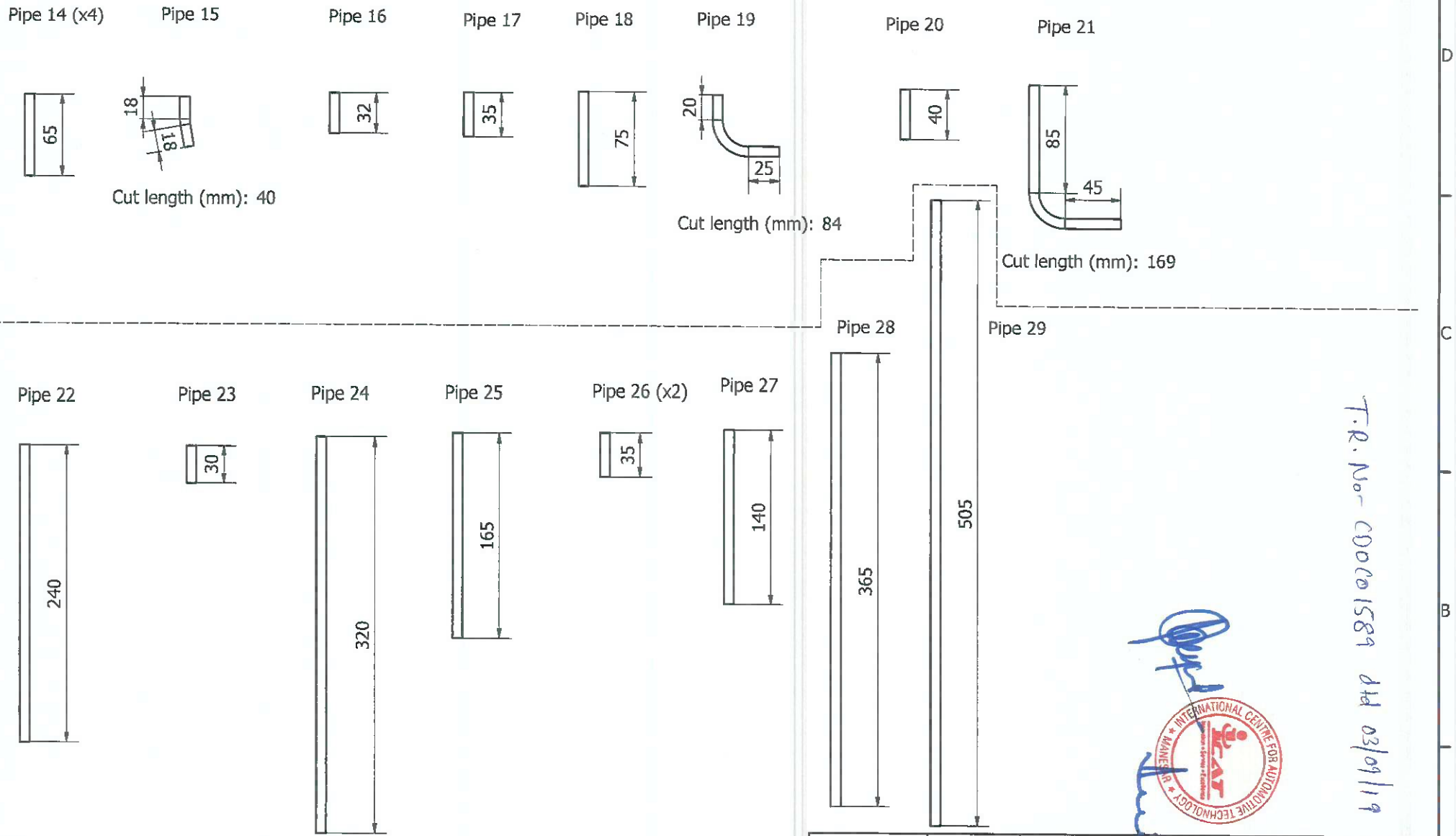
APPENDIX B (contd...)



T.R. No- CDOC01589 dtd 03/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method
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Critical dim.
[Cx]
<Cx>

Mtrl

Tolerances according to ISO 2768 T1 medium

0,5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

FOGMAKER INTERNATIONAL AB

Title

Part no. RS SP 4912 AIS 135-1 coordinates

Revision 1

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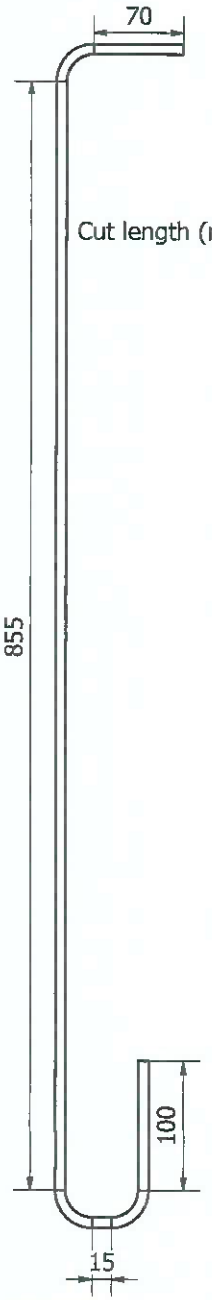
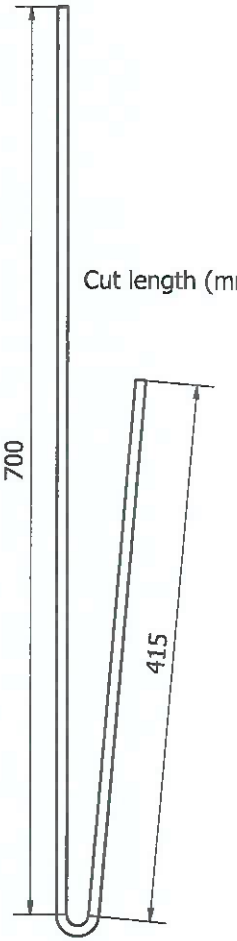
APPENDIX B (cont...)

Pipe 30



Cut length (mm): 1150

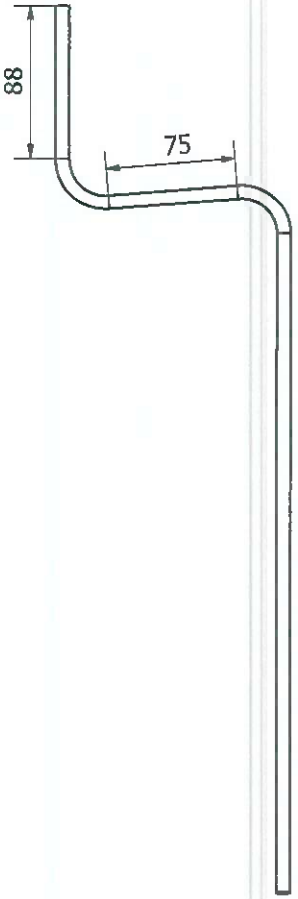
Pipe 31 (x2)

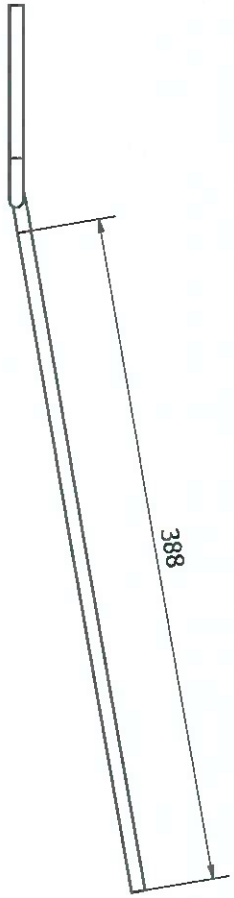


Cut length (mm): 1150

Pipe 32

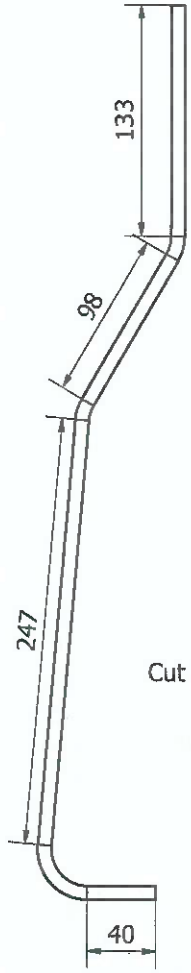
Pipe 33





Cut length (mm): 634

Pipe 34



Cut length (mm): 583

T.R. No - C0060 1569 dtd. 03/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method E
MaSv		GuSt	2019-06-14		2019-05-06	

Critical dim. [Cx] <Cx>

Mtrl

Tolerances according to ISO 2768 T1 medium

0,5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

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Title

Part no. RS SP 4912 AIS 135-1 coordinates

Revision

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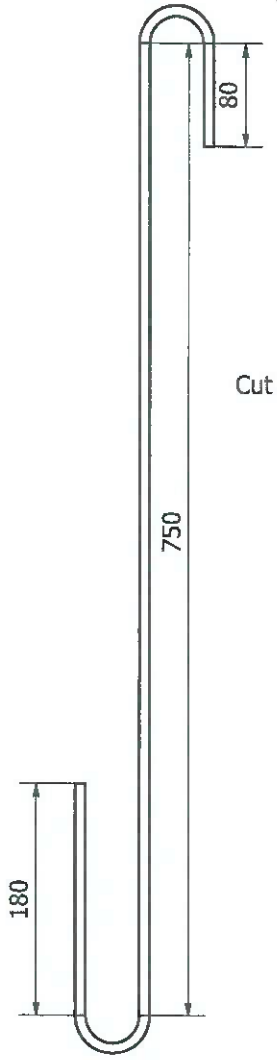
APPENDIX B (contd...)

Pipe 36

Pipe 37



Cut length (mm): 1150

T.R.No- CD000 1589 dtd. 03/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method
MaSv		GuSt	2019-06-14		2019-05-06	

Critical dim.
[Cx]
<Cx>

Mtrl

Title

Tolerances according to ISO 2768 T1 medium

0.5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

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Part no. RS SP 4912 AIS 135-1 coordinates

Revision

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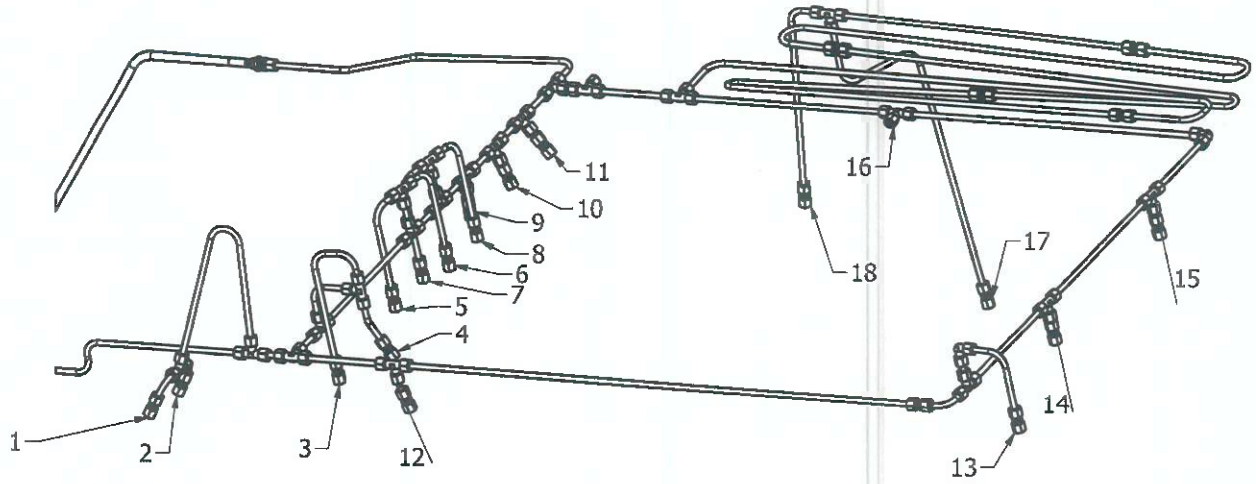
APPENDIX B (contd--)

Coordinates of Nozzles AIS 135



1: [0.28; 0.13; 0.76]
2: [0.28; 0.23; 0.76]
3: [0.46; 0.28; 0.76]
4: [0.57; 0.31; 0.78]
5: [0.43; 0.54; 0.77]
6: [0.45; 0.68; 0.77]
7: [0.49; 0.63; 0.77]
8: [0.46; 0.77; 0.77]
9: [0.43; 0.81; 0.76]
10: [0.44; 0.89; 0.76]
11: [0.44; 0.99; 0.76]
12: [0.64; 0.20; 0.76]
13: [1.73; 0.29; 0.78]
14: [1.65; 0.55; 0.76]
15: [1.66; 0.90; 0.76]
16: [1.11; 1.06; 0.82]
17: [0.90; 1.31; 0.31]
18: [0.58; 1.30; 0.47]

T.R.No- C00015889 dtd. 03/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method E
MaSv		GuSt	2019-06-14		2019-05-06	

Critical dim.
[Cx]
<Cx>

Tolerances according to ISO 2768 T1 medium

0.5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

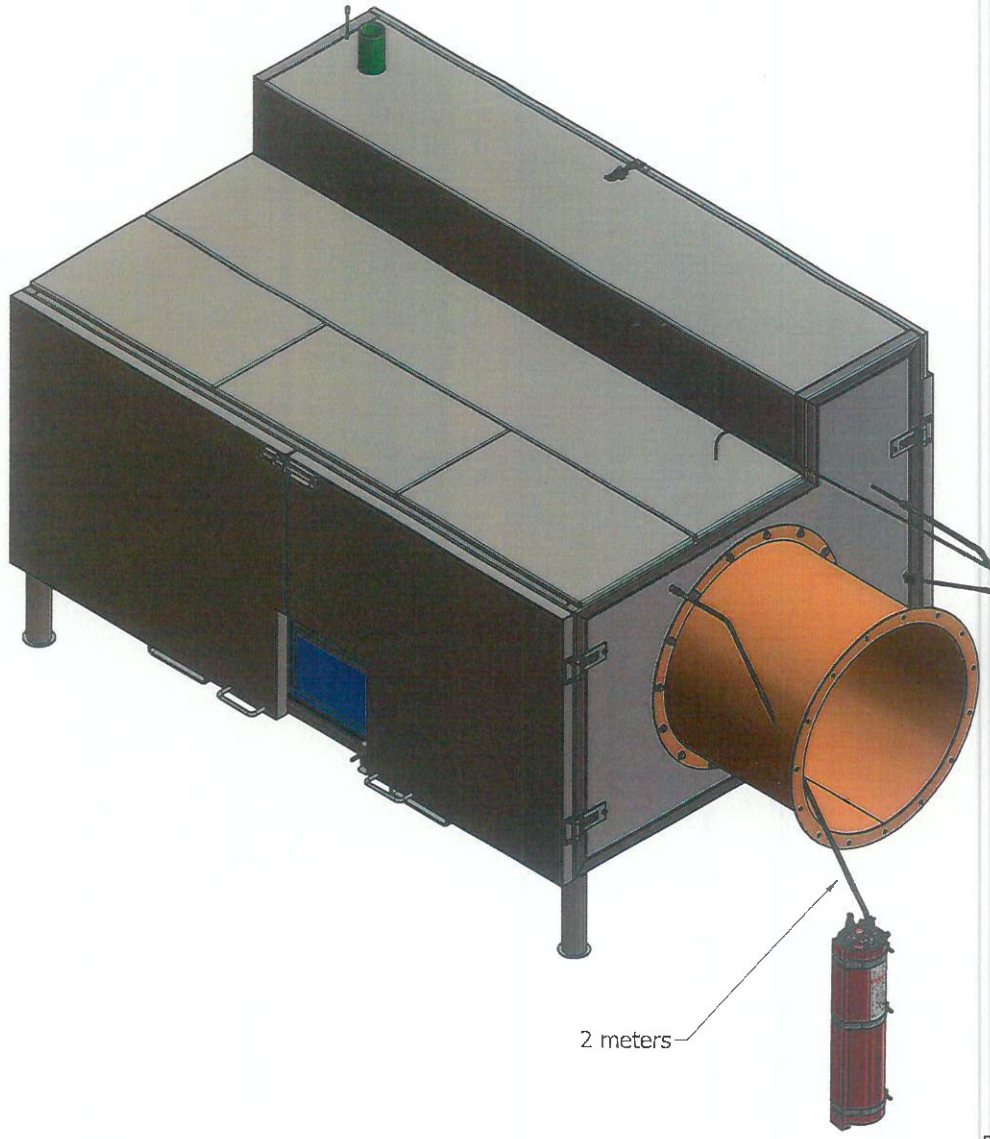
Mtrl

FOGMAKER INTERNATIONAL AB

Title

Part no. RS SP 4912 AIS 135-1 coordinates | Revision | Sheet 7 / 7

APPENDIX C



T.R.No - CD0C01589 dtd. 03/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method E
MaSv					2019-05-03	

Critical dim.
[Cx]
<Cx>

Mtrl

Tolerances according to ISO 2768 T1 medium

0,5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

FOGMAKER INTERNATIONAL AB

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Part no. Rigg med släckare och detektor

Revision

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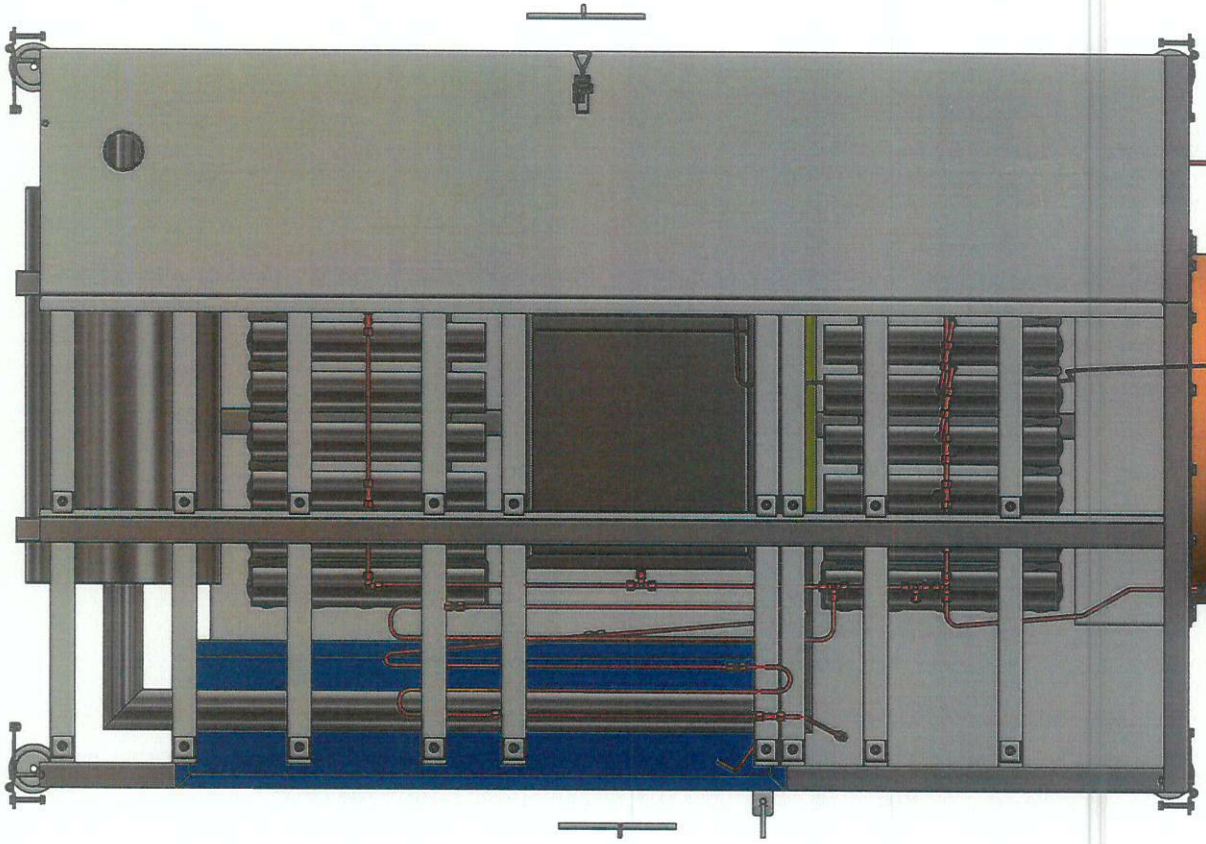
APPENDIX C (Contd...)



T.R.No - CD0C01589 dtd. 05/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method
MaSv					2019-05-03	

Critical dim.
[Cx]
<Cx>

Mtrl

Tolerances according to ISO 2768 T1 medium

0,5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

FOGMAKER INTERNATIONAL AB

Title

Part no. Rigg med släckare och detektor

Revision

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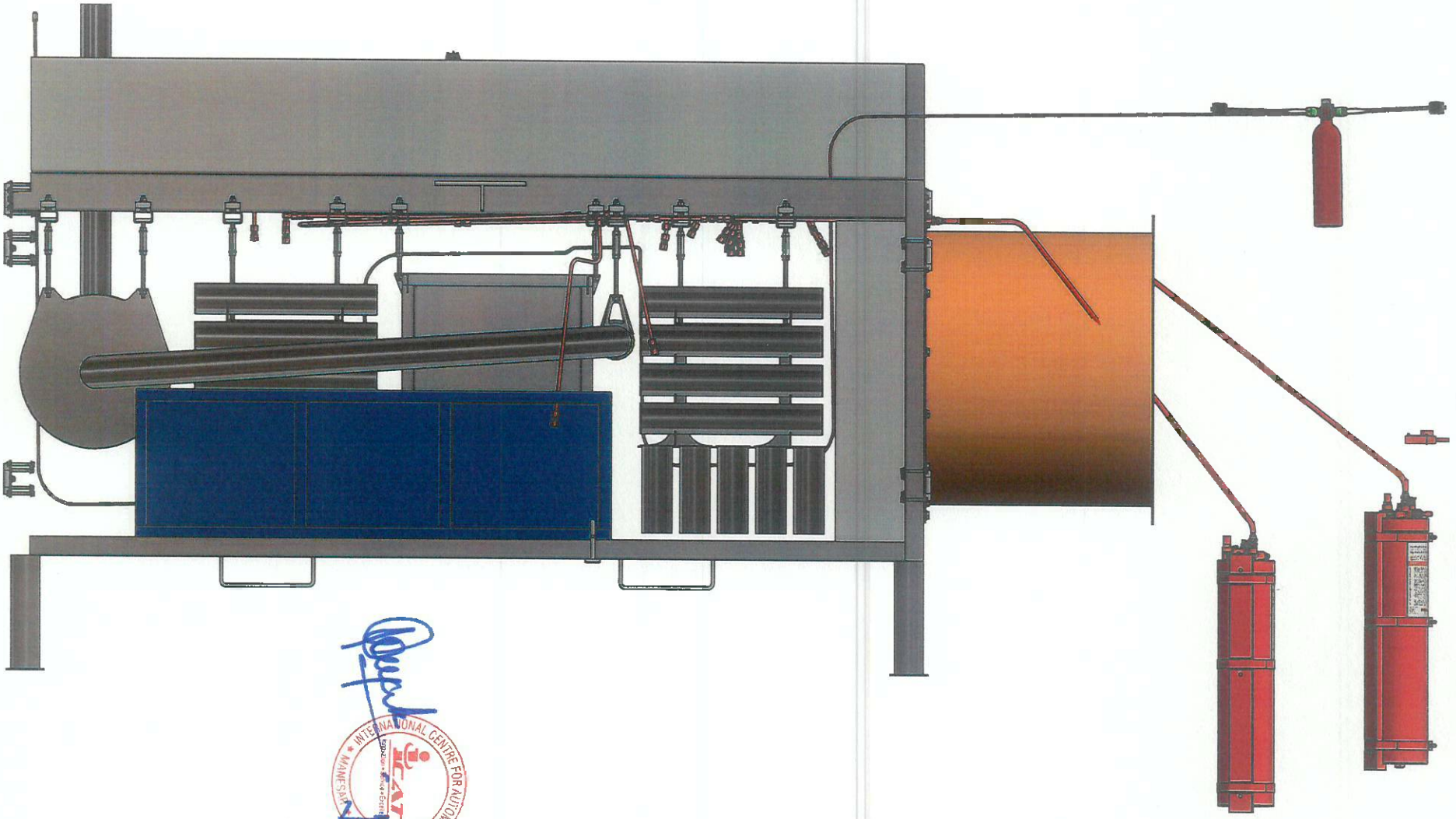
APPENDIX C (Contd...)



T.R.No- CD0/01589 dt. 03/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method E
MaSv					2019-05-03	

Critical dim.
[Cx]
<Cx>

Mtrl

Tolerances according to ISO 2768 T1 medium

0,5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

FOGMAKER INTERNATIONAL AB

Title

Part no. Rigg med släckare och detektor

Revision

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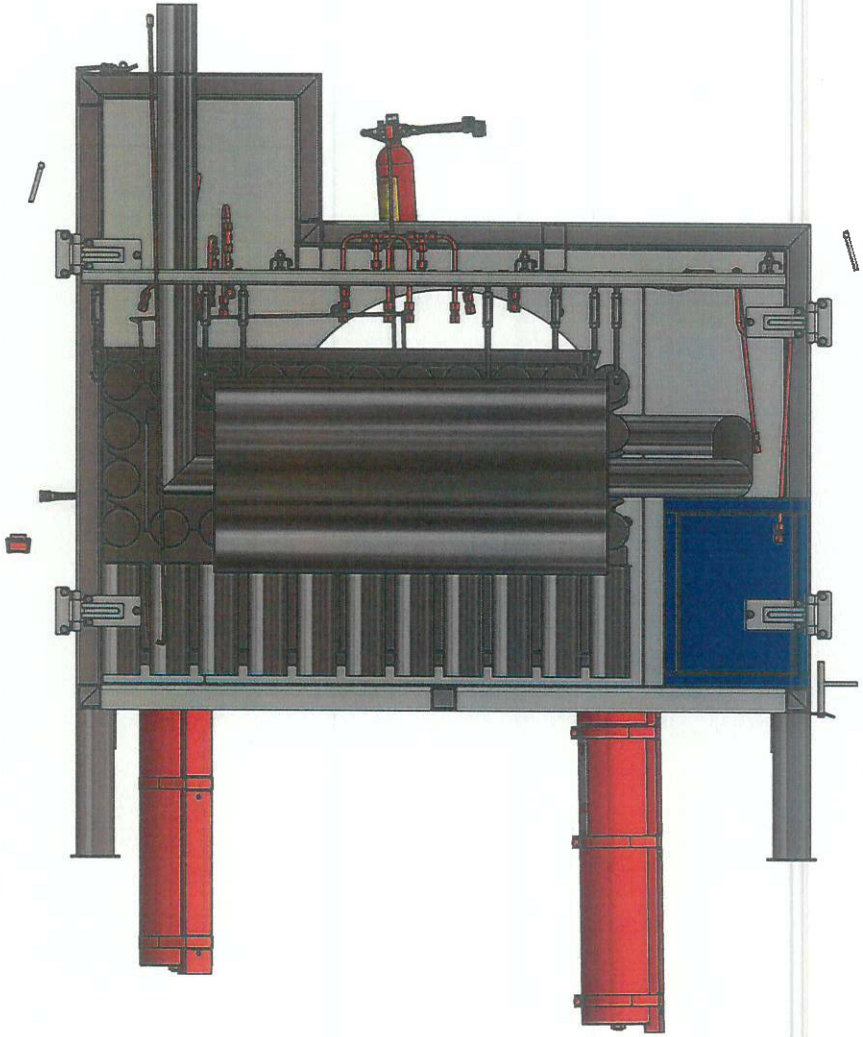
APPENDIX C (Contd....)



T.R.No- CDC01589 dtd. 03/09/19

Designed by	Checked by	Approved by	Date	Weight	Date	Projection method
MaSv					2019-05-03	

Critical dim.	Mtrl	
[Cx] <Cx>		

Tolerances according to ISO 2768 T1 medium

0,5-3	3-6	6-30	30-120	120-400
±0,1	±0,1	±0,2	±0,3	±0,5

FOGMAKER INTERNATIONAL AB

Title

Part no. Rigg med släckare och detektor

Revision

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